

# TUSK SLIDING REAR GLASS WINDOW POLARIS XP 1000

PART # 2132710001

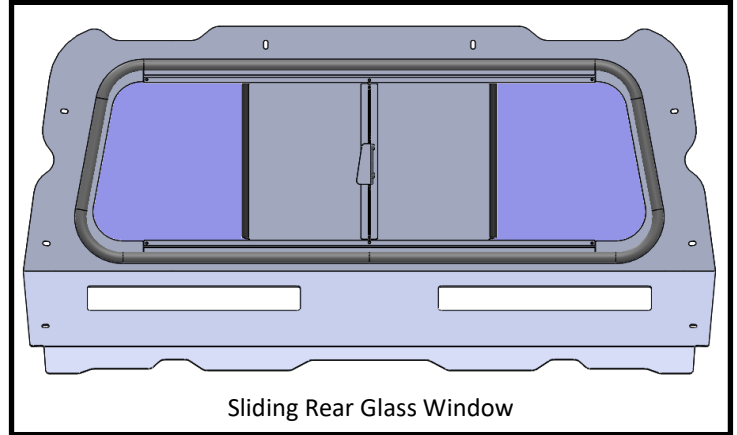


Thank you for your purchase of the TUSK UTV SLIDING REAR GLASS WINDOW. This is a great addition to any side-by-side vehicle. The UTV rear window does a great job blocking dust and the weather from getting inside the cab of your utility vehicle while still allowing easy access to the rear of the vehicle from inside of the cab.

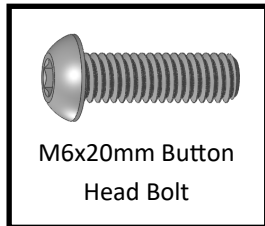
**Assembly:** *Before you throw any packaging away, make sure you received all of the necessary hardware:*

INSTALLATION INSTRUCTIONS AND INFORMATION

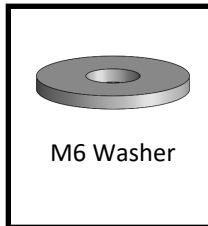
Hardware List:	QTY:
Sliding Rear Glass Window	1
1.75" Loop Clamp	8
M6x20mm Button Head Bolt	8
M6 Nyloc Nut	8
M6 Washer	8
46" Flap Seal	1
90" Bulb Seal	1
14.5" Flap Seal	4



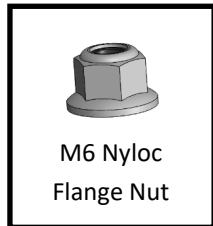
Sliding Rear Glass Window



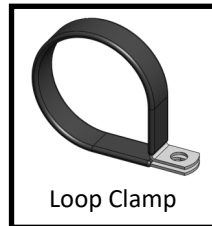
M6x20mm Button Head Bolt



M6 Washer



M6 Nyloc Flange Nut



Loop Clamp



Bulb Seal



Flap Seal

## Installation Instructions:

1. We have found that some bed mounted and roll cage mounted accessories may interfere with the installation of the rear window. Remove or loosen any accessories that interfere with the rear window until it is installed. These can be reinstalled after installation.
2. Remove both seats in your RZR, the window will install from the inside, **NOT** the outside.
3. If you have harnesses that mount to the harness bar behind the seats, temporarily remove the upper straps. These can be reinstalled after the windshield is installed.
4. If you have the OEM style 3 point harness, remove the upper mount on the roll-cage. **FIG 1**
5. Carefully place the **SLIDING REAR GLASS WINDOW** on a soft work surface with the bottom bend sticking up. Install the **90" BULB SEAL** with the bulb side facing down as shown. **FIG 2**
6. Install the **(4) 14.5" FLAP SEAL** into the safety harness slots. **FIG 2**
7. Install the **46" FLAP SEAL** along the bottom of the window frame. **FIG 2**



FIG 1

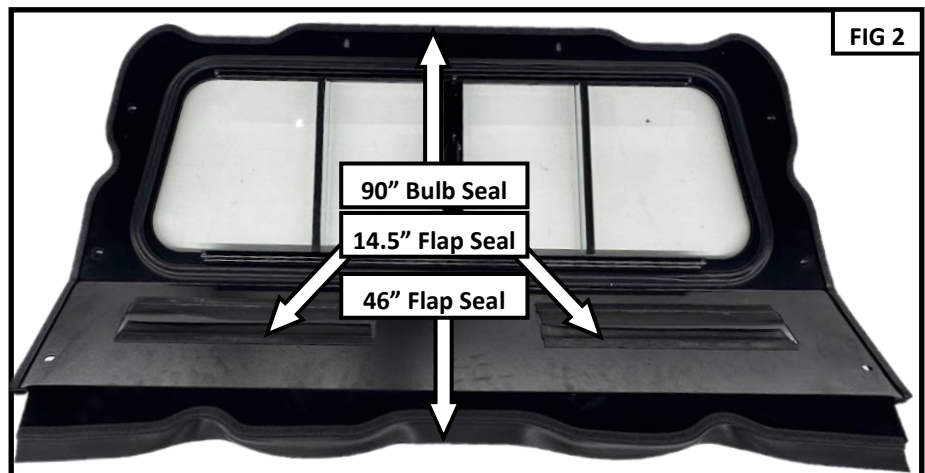


FIG 2

## TUSK SLIDING REAR GLASS WINDOW POLARIS XP 1000

8. Next fit all **(8) LOOP CLAMPS** around the roll cage, refer to the window frame mounting holes to get them close to the correct location. Position them so that the flat long side of the clamp faces the inside of the machine as shown. **FIG 3**
9. Feed the window from the inside of the machine into place. Adjust the loop clamps so they lineup correctly with the slotted mounting holes on the window.
10. Pass a **M6x20mm Button Head Bolt** through a **M6 Washer**, the window frame, both sides of the loop clamp, and tighten with a **M6 Nyloc Flange Nut**. Repeat for all 8 Loop Clamps. Leave loose for now.
11. With all hardware loose, adjust window for optimal fit and tighten all hardware evenly. Make sure the bottom flap seal is seated evenly against the body.
12. Reinstall the driver seat and passenger seat.
13. If you have harnesses, feed the upper strap through the harness pass-through in the window and reattach them to the roll cage.
14. If you have the OEM seat belt, bolt the seat belt to the original seat belt mount. Tighten to OEM torque specification found in your service manual.
15. Reinstall any other accessories that may have been removed/loosened during installation.
16. Periodically check that all hardware is tight.

Enjoy the use of your new Tusk Sliding Rear Glass Window!

